## COLORSYSTEM NEW GENERATION: ABRASIVES

## **ABRASIVES**

A range of products for perfect finishes.

PART DESC	SERIES	GRIT	PARTNUMBER	MIN ORDER QTY				
	Siaspeed Siafast, Sanding Wheel disc, Ø 150 mm (6"), 15-hole: High-performance abrasive for enhanced cut and ideal depth of sanding. Ideal for sanding polyester, removal of transitions, rust and stone chips, and form grinding of putties and fillers.							
Siaspeed (6"), 15-ho	Siafast, disc, Ø 150 mm ble	1950	80	51 91 2 450 237	100			
Siaspeed (6"), 15-ho	Siafast, disc, Ø 150 mm ble	1950	120	51 91 2 450 238	100			
Siaspeed (6"), 15-ho	Siafast, disc, Ø 150 mm ble	1950	180	51 91 2 450 239	100			
Siaspeed (6"), 15-ho	1950	240	51 91 2 450 240	100				
Siaspeed (6"), 15-ho	1950	320	51 91 2 450 241	100				
Siaspeed (6"), 15-ho	1950	400	51 91 2 450 242	100				
Siaspeed (6"), 15-ho	1950	500	51 91 2 450 243	100				
Siaspeed (6"), 15-ho	1950	600	51 91 2 450 249	100				
	15-hole: Used for blend trapped dust and dimpling finish for polishing work: Siafast, disc, Ø 150 mm	ng, sandir for high-g	ng of pa	aints and varnishes,				
	1950	800	51 91 2 326 891	50				
(6"), 15-hc	Siafast, disc, Ø 150 mm	1950	800 1200	51 91 2 326 891 51 91 2 326 893	50 50			
	Siafast, disc, Ø 150 mm ble Siafast, disc, Ø 150 mm							
Siaspeed S (6"), 15-ho Siaspeed S (3"), no ho	Siafast, disc, Ø 150 mm ble Siafast, disc, Ø 150 mm ble Siaspeed Siafast, Sar High-performance abras sanding. Ideal for sandin stone chips, and form gr Siafast, disc, Ø 80 mm le	1950 1950 <b>Inding dis</b> ive for eng polyeste	1200 1500 sc, Ø 8 hanceder, remo	51 91 2 326 893 51 91 2 326 894 50 mm (3"), no hole out and ideal depthoval of transitions, rus	50 50			
Siaspeed 9 (3"), no ho Siaspeed 9 (3"), no ho	Siafast, disc, Ø 150 mm ble Siafast, disc, Ø 150 mm ble Siaspeed Siafast, Sar High-performance abras sanding. Ideal for sandin stone chips, and form gr Siafast, disc, Ø 80 mm le Siafast, disc, Ø 80 mm le	1950 1950 ading distive for eng polyestrinding of	1200 1500 sc, Ø 8 hanceder, remeputties	51 91 2 326 893 51 91 2 326 894 60 mm (3"), no hold d cut and ideal depth oval of transitions, rus and fillers.	50 50 e: of st and			
Siaspeed Sia	Siafast, disc, Ø 150 mm ble Siafast, disc, Ø 150 mm ble Siaspeed Siafast, Sar High-performance abras sanding. Ideal for sandin stone chips, and form gr Siafast, disc, Ø 80 mm ble Siafast, disc, Ø 80 mm ble Siafast, disc, Ø 80 mm ble Siafast, disc, Ø 80 mm	1950 1950 1950 nding dis ive for en g polyest inding of	1200 1500 sc, Ø 8 hanceder, remeputties 320	51 91 2 326 893 51 91 2 326 894 60 mm (3"), no hold d cut and ideal depth oval of transitions, rus and fillers. 51 91 2 326 887	50 50 e: of st and			
Siaspeed 9 (3"), no ho	Siafast, disc, Ø 150 mm ble Siafast, disc, Ø 150 mm ble Siaspeed Siafast, Sar High-performance abras sanding. Ideal for sandin stone chips, and form gr Siafast, disc, Ø 80 mm ble Siafast, disc, Ø 80 mm	1950 1950 1950 1950 1950 1950	1200 1500 1500 sc, Ø 8 hanceder, remarkable putties 320 400	51 91 2 326 893 51 91 2 326 894 60 mm (3"), no hold d cut and ideal depth oval of transitions, rus and fillers. 51 91 2 326 887 51 91 2 326 889	50 50 e: of st and 50			

**Siacarat Siafast+, Velvet Grinding disc, no hole:** For use in preparation of Scratch Improved Clearcoat and 2K Frozen Finish.

The ultimate abrasive for finishing paintwork after removal of scratches. Suited for very hard surfaces. Foam backing with Sia adhesive system for use on all machines and manual grinding discs.

7240

7240

1000

1000

51 91 0 443 857

51 91 2 326 870

Siacarat Siafast+, disc, Ø 150 mm

Siacarat Siafast+, disc, Ø 80 mm

(6"), no hole

(3"), no hole

PART DESCR	SERIES	GRIT	PART NUMBER	ORDER QTY			
	Siaair Siafast+, Sanding Wheel no hole: Finishing sanding discs for the removal of dust inclusions and preparation of surfaces for polishing. Also perfect for difficult to reach spots.						
Siaair Siafast+, disc, Ø 150 mm (6"), no hole		7940	1000	51 91 2 326 918	10		
Siaair Siafas (6"), no hole	7940	3000	51 91 2 326 921	10			
Siaair Siafast+, disc, Ø 80 mm (3"), no hole		7940	1000	51 91 2 326 917	10		
Siaair Siafas (3"), no hole	st+, disc, Ø 80 mm e	7940	3000	51 91 2 163 174	10		
9	Finiblock for Scallop D				lere		
	Hand block for Siawat Siafast for daisy (scallop) discs with Velcro fastening.						
Finiblock Si Ø 30 mm (*	afast for daisy discs, 1.2")	_	_	51 91 2 326 859	1		
	Siawat Siafast, daisy o	liana Ø	27 m	m (4 AFII) ma hala			
	Finishing abrasives with velcro system. Even after prolonged soak time, no loss in quality or annoying curling. It has a very uniform pattern and good finish with very long service life. Very flexible, making it perfect for both coarse and fine applications. 100 sheets per pack.						
Ø 37 mm (1	Siafast, daisy discs, ım (1.45"), no hole		2000	51 91 2 350 698	1 pack		
Siawat Siafast, daisy discs, Ø 37 mm (1.45"), no hole		1913	2500	51 91 2 350 699	1 pack		
	Siasponge Soft Pad: Per as radiator grille, door har sanding without changing for the intermediate sand	ndle mod g the sha	lules or pe of th	bumpers. Enables l' ne surface. Also suita	ight		
Siasponge Soft Pad, 115 x 140 mm (4.5" x 5.5"), medium, orange		_	-	51 91 2 412 276	20		
Siasponge Soft Pad, 115 x 140 mm (4.5" x 5.5"), fine, yellow		_	-	51 91 2 412 277	20		
Siasponge Soft Pad, 115 x 140 mm (4.5" x 5.5"), super fine, green		-	-	51 91 2 412 278	20		
	Siasponge Soft Pad, 115 x 140 mm (4.5" x 5.5"), ultra fine, blue		-	51 91 2 412 279	20		
Siasponge Soft Pad, 115 x 140 mm (4.5" x 5.5"), micro fine, violet		-	-	51 91 2 412 280	20		
Siafleece Flex Soft Pads: Use for fine finishing and surface preparation. Highly flexible and adaptable to contours, consistent scratch pattern, long life, can be used wet or dry, no clogging.							
Siatleece Fl	ex, very fine, red	-	-	51 91 2 450 479	25		

Siafleece Flex, ultra fine, gray

51 91 2 450 480

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PART DESCRIPTION

				QIY	QI
Hand Sanding Equipme equipment is light-weight a comfort. Direct and uniform always ensured. Suitable for	nd incluc transfer	les erg of forc	onomic handles for e e onto the workpiece	extra e is	Siaspeed Siasoft, roll, 115 x 25,000 mm (4.5" x 8.2'): High performance abrasive with thick foam backing and perforation withou annoying sharp edges for manual finishing of door edges and round contours.
Siablock, Hand Sanding Block, 70 x 125 mm (2.75" x 5"), 29-hole	_	_	51 91 2 163 178	1	Siaspeed Siasoft, roll, 115 x 25,000 mm (4.5" x 8.2') 1950 320 51 91 2 326 905 1
Siablock, Hand Sanding Block, 70 x 198 mm (2.75" x 7.8"), 41-hole	-	-	51 91 2 163 179	1	Siaspeed Siasoft, roll, 115 x 25,000 mm (4.5" x 8.2') 1950 400 51 91 2 326 906 1
Siablock, car body file, 70 x 400 mm (2.75" x 16.5"), 68-hole	-	_	51 91 2 163 180	1	Siaspeed Siasoft, roll, 115 x 25,000 mm (4.5" x 8.2') 1950 600 51 91 2 326 908 1
Handblock flexible, 115 x 230 mm (4.5" x 9"), 49-hole	_	_	51 91 2 326 943	1	Siaspeed Siasoft, roll, 115 x 25,000 mm (4.5" x 8.2') 1950 800 51 91 2 326 903 1
Handpad soft/extra soft, for wet sanding, 60 x 128 x 16 mm, (2.375" x 5" x .375")  Dust extraction hose, 4.5 m x 25 mm (14.75' x 1")	_	-	51 91 2 326 946 51 91 2 163 181	1 1	Siawat fc, sheet, 230 x 280 mm, waterproof: Water-resistant, flexible abrasive paper has a very even surface pattern for priming and primer filler before paint application and for lightly grinding transitions. Removes both paint runs, dimpling, and dust inclusions.
Siaspeed Siafast, strips					Siawat fc, sheet, 230 x 280 mm 1913 400 51 91 2 326 847 50 (9" x 11"), waterproof
High-performance sanding or machine sanding, from contract ensures efficient dust extract	oarse to	fine. Th	ne multi-hole system	1	Siawat fc, sheet, 230 x 280 mm (9" x 11"), waterproof 1913 500 51 91 2 326 848 50
Sanding Block with 29 Hole Siaspeed Siafast, strips,	es, 70 x 1	25 mn	n (PN 51 91 2 163 1 I		Siawat fc, sheet, 230 x 280 mm (9" x 11"), waterproof 1913 600 51 91 2 326 849 50
70 x 125 mm (2.75" x 5"), 29-hole Siaspeed Siafast, strips,	1950	180	51 91 2 163 159	100	Siawat fc, sheet, 230 x 280 mm (9" x 11"), waterproof 1913 800 51 91 2 326 850 50
70 x 125 mm (2.75" x 5"), 29-hole	1950	320	51 91 2 163 160	100	Siawat fc, sheet, 230 x 280 mm (9" x 11"), waterproof 1913 1000 51 91 2 326 851 50
Siaspeed Siafast, strips High-performance sanding					Siawat fc, sheet, 230 x 280 mm (9" x 11"), waterproof 1913 1200 51 91 2 326 852 50
efficient dust extraction. Can with 41 Holes, 70 x 198 mr Siaspeed Siafast, strips, 70 x 198 mm (2.75" x 7.8"), 41-hole					Siacarbon Siafast+, disc, Ø 150 mm (6"), no hole: Diamond abrasive tool for light grinding of scratch-resistant coating systems, composition materials, new parts, factory primers and light grinding o aluminum.
Siaspeed Siafast, strips, 70 x 198 mm (2.75" x 7.8"), 41-hole	1950	120	51 91 2 163 162	50	Siacarbon Siafast+, disc, Ø 150 mm 7241 320 51 91 2 326 913 10 (6"), no hole
Siaspeed Siafast, strips, 70 x 198 mm (2.75" x 7.8"), 41-hole Siaspeed Siafast, strips,	1950 1950	180 320	51 91 2 163 163 51 91 2 163 164	50	Siapad with 15 Holes: Back-up pad with air chamber for Siaspeed 15-hole Siafast discs.
70 x 198 mm (2.75" x 7.8"), 41-hole					Pad soft, 15-hole – 51 91 2 154 222 1
Siaspeed Siafast, strips, High-performance sanding					Pad hard, 15-hole – 51 91 2 154 221 1
or machine sanding, from co efficient dust extraction. Cal 49-hole, 115 x 230 mm (4.9	arse to fi n be com	ne. The obined	e multi-hole system e with the Handblock	ensures	Siapad Intermediate Pad: Intermediate pads for Siaspeed 15-hole Siafast discs.
Siaspeed Siafast, strips, 115 x 230 mm, 49-hole	1950	120	51 91 2 166 536	100	Intermediate pad, 15-hole and nultihole , Ø 150 mm (6") - 51 91 2 365 596 2
Siaspeed Siafast, strips, 115 x 230 mm, 49-hole	1950	180	51 91 2 166 537	100	
Siaspeed Siafast, strips, 115 x 230 mm, 49-hole	1950	320	51 91 2 166 538	100	Siaair Intermediate Pad: Protects machine against water during wet application of abrasive.
Siaspeed Siafast, strips, High-performance sanding r or machine sanding, from co efficient dust extraction. Can	material v arse to fi be coml	vith mune. ne. The pined v	ulti-hole system for m e multi-hole system e vith the Siablock, car	anual ensures body	Intermediate pad, protection disc, Ø – – 51 91 2 163 182 2  Siablock Hand Sanding Blocks: Soft hand blocks for dry and wet
file, 70 x 400 mm (2.75" x 16 Siaspeed Siafast, strips, 70 x 420 mm (2.75" x 16.5"), 68-hole	5.5"), 68- 1950	hole, (F	PN 51 91 2 163 180) 51 91 2 163 166	100	work.  Siablock, Hand Sanding Block,  (3.150 page (Cl.) and the state of the state
Siaspeed Siafast, strips, 70 x 420 mm (2.75" x 16.5"), 68-hole	1950	180	51 91 2 163 167	100	Ø 150 mm (6"), soft
Siaspeed Siafast, strips, 70 x 420 mm (2.75" x 16.5"), 68-hole	1950	320	51 91 2 163 168	100	© 2017 BMW of North America, LLC. The BMW name, model names and logo are registered trademarks. 01/20/2017 CS1

MIN ORDER QTY

PART DESCRIPTION

GRIT

SERIES

PARTNUMBER